

# Solid State Relays

## Industrial, 1-Phase ZS/(IO), Standard Range

### Types RA 24... 06/RA 44... 08/RA 48... 12

CARLO GAVAZZI



- AC Solid State Relay
- Zero switching (RA) or instant-on switching (RB)
- Direct copper bonding technology
- Rated operational current: 10, 25, 50 and 90 AACrms
- Non-repetitive voltage: Up to 1200 V<sub>p</sub>
- Rated operational voltage: Up to 480 VACrms
- 3 input ranges: 3 to 32 VDC, 10 to 90 VAC/DC and 90 to 280 VAC/DC
- Insulation: OPTO (input-output) 4000 VACrms

## Product Description

The zero switching relay with antiparallel thyristor output is the most widely used industrial SSR due to its multiple application possibilities. The relay can be used for resis-

tive, inductive and capacitive loads. The zero switching relay switches ON when the sine curve just crosses zero and switches OFF when the current crosses zero.

## Ordering Key

**RA 24 90 -D 06**

Solid State Relay \_\_\_\_\_  
 Switching mode \_\_\_\_\_  
 Rated operational voltage \_\_\_\_\_  
 Rated operational current \_\_\_\_\_  
 Control voltage \_\_\_\_\_  
 Non-rep. peak voltage \_\_\_\_\_

## Type Selection

Switching mode	Rated operational voltage	Rated operational current	Control voltage	Non-rep. voltage
A: Zero switching	24: 230 VACrms	10: 10 AACrms	-D: 3 to 32 VDC	06: 650 V <sub>p</sub>
Optional:	44: 400 VACrms	25: 25 AACrms	LA: 10 to 90 VAC/DC	08: 850 V <sub>p</sub>
B: Instant-on switching	48: 480 VACrms	50: 50 AACrms 90: 90 AACrms	HA: 90 to 280 VAC/DC	12: 1200 V <sub>p</sub>

## Selection Guide

Rated operational voltage	Non-rep. voltage	Control voltage	Rated operational current			
			10 AACrms	25 AACrms	50 AACrms	90 AACrms
230 VACrms	650 V <sub>p</sub>	3 to 32 VDC	RA 2410 -D 06	RA 2425 -D 06	RA 2450 -D 06	RA 2490 -D 06
		10 to 90 VAC/DC	RA 2410 LA 06	RA 2425 LA 06	RA 2450 LA 06	RA 2490 LA 06
		90 to 280 VAC/DC	RA 2410 HA 06	RA 2425 HA 06	RA 2450 HA 06	RA 2490 HA 06
400 VACrms	850 V <sub>p</sub>	3 to 32 VDC	RA 4410 -D 08	RA 4425 -D 08	RA 4450 -D 08	RA 4490 -D 08
		10 to 90 VAC/DC	RA 4410 LA 08	RA 4425 LA 08	RA 4450 LA 08	RA 4490 LA 08
		90 to 280 VAC/DC	RA 4410 HA 08	RA 4425 HA 08	RA 4450 HA 08	RA 4490 HA 08
480 VACrms	1200 V <sub>p</sub>	3 to 32 VDC	RA 4810 -D 12	RA 4825 -D 12	RA 4850 -D 12	RA 4890 -D 12
		10 to 90 VAC/DC	RA 4810 LA 12	RA 4825 LA 12	RA 4850 LA 12	RA 4890 LA 12
		90 to 280 VAC/DC	RA 4810 HA 12	RA 4825 HA 12	RA 4850 HA 12	RA 4890 HA 12

## General Specifications

	<b>RA 24... 06</b>	<b>RA 44... 08</b>	<b>RA 48... 12</b>
Operational voltage range	24 to 280 VACrms	42 to 480 VACrms	42 to 530 VACrms
Non-rep. peak voltage	$\geq 650 \text{ V}_p$	$\geq 850 \text{ V}_p$	$\geq 1200 \text{ V}_p$
Zero voltage turn-on	$\leq 20 \text{ V}$	$\leq 40 \text{ V}$	$\leq 40 \text{ V}$
Operational frequency range	45 to 65 Hz	45 to 65 Hz	45 to 65 Hz
Power factor	$\geq 0.5 @ 230 \text{ VACrms}$	$\geq 0.5 @ 400 \text{ VACrms}$	$\geq 0.5 @ 480 \text{ VACrms}$
Approvals	UL, CSA (10, 25, 50 A) CSA (90 A)	UL, CSA (10, 25, 50 A) CSA (90 A)	UL, CSA (10, 25, 50 A) CSA (90 A)
CE-marking	Yes	Yes	Yes

## Input Specifications

	<b>RA .... -D ..</b>	<b>RA .... LA ..</b>	<b>RA .... HA ..</b>
Control voltage range	3 to 32 VDC	10 to 90 VAC/DC	90 to 280 VAC/DC
Pick-up voltage	$\leq 3 \text{ VDC}$	$\leq 10 \text{ VAC/DC}$	$\leq 90 \text{ VAC/DC}$
Drop-out voltage	$\geq 1 \text{ VDC}$	$\geq 1 \text{ VAC/DC}$	$\geq 10 \text{ VAC/DC}$
Reverse voltage	$\leq 32 \text{ VDC}$		
Input impedance	1.5 kΩ	5.4 kΩ	44 kΩ
Response time pick-up			
RA	$\leq 1/2 \text{ cycle}$	$\leq 1 \text{ cycle}$	$\leq 1 \text{ cycle}$
RB	$\leq 1 \text{ ms}$	$\leq 1 \text{ ms}$	$\leq 1 \text{ ms}$
Control pulse width	$\geq 0.5 \text{ ms}$	$\geq 0.5 \text{ ms}$	$\geq 0.5 \text{ ms}$
Response time drop-out	$\leq 1/2 \text{ cycle}$	$\leq 1/2 \text{ cycle}$	$\leq 1/2 \text{ cycle}$

## Output Specifications

	<b>RA ..10 ...</b>	<b>RA ..25 ...</b>	<b>RA ..50 ...</b>	<b>RA ..90 ...</b>
Rated operational current AC 1	16 Arms	25 Arms	50 Arms	90 Arms
AC 3	3 Arms	5 Arms	15 Arms	20 Arms
Minimum operational current	20 mAmps	20 mAmps	20 mAmps	20 mAmps
Rep. overload current t=1 s	$\leq 35 \text{ Arms}$	$\leq 55 \text{ Arms}$	$\leq 125 \text{ Arms}$	$\leq 150 \text{ Arms}$
Non-rep. surge current t=20 ms	160 A <sub>p</sub>	250 A <sub>p</sub>	600 A <sub>p</sub>	1000 A <sub>p</sub>
Off-state leakage current @ rated voltage and frequency	$\leq 2.5 \text{ mAmps}$	$\leq 3 \text{ mAmps}$	$\leq 3 \text{ mAmps}$	$\leq 3 \text{ mAmps}$
I <sup>2</sup> t for fusing t=1-10 ms	$\leq 130 \text{ A}^2\text{s}$	$\leq 310 \text{ A}^2\text{s}$	$\leq 1800 \text{ A}^2\text{s}$	$\leq 5000 \text{ A}^2\text{s}$
Critical dI/dt	$\geq 100 \text{ A}/\mu\text{s}$			
On-state voltage drop @ rated current	$\leq 1.6 \text{ Vrms}$			
Critical dV/dt commuting	$\geq 500 \text{ V}/\mu\text{s}$			
Critical dV/dt off-state	$\geq 500 \text{ V}/\mu\text{s}$			

## Thermal Specifications

	<b>RA ..10 ...</b>	<b>RA ..25 ...</b>	<b>RA ..50 ...</b>	<b>RA ..90 ...</b>
Operating temperature	-20° to +70°C (-4° to +158°F)			
Storage temperature	-40° to +100°C (-40 to +212°F)			
Junction temperature	$\leq 125^\circ\text{C} (\leq 257^\circ\text{F})$			
R <sub>th</sub> junction to case	$\leq 2.0 \text{ K/W}$	$\leq 1.25 \text{ K/W}$	$\leq 0.65 \text{ K/W}$	$\leq 0.3 \text{ K/W}$
R <sub>th</sub> junction to ambient	$\leq 12.5 \text{ K/W}$	$\leq 12 \text{ K/W}$	$\leq 12 \text{ K/W}$	$\leq 12 \text{ K/W}$

## Insulation

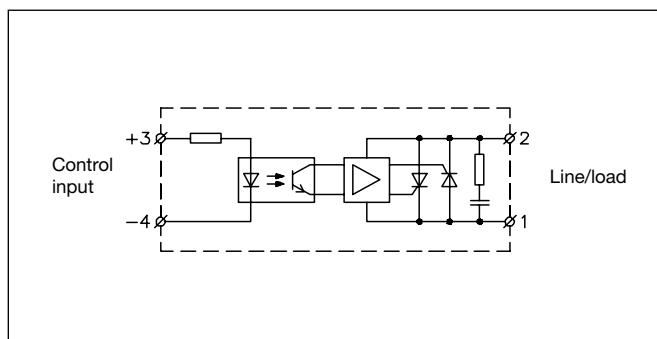
Rated insulation voltage Input to output	$\geq 4000$ VACrms
Rated insulation voltage Output to case	$\geq 4000$ VACrms
Insulation resistance Input to output	$\geq 10^{10} \Omega$
Insulation resistance Output to case	$\geq 10^{10} \Omega$
Insulation capacitance Input to output	$\leq 8$ pF
Insulation capacitance Output to case	$\leq 100$ pF

## Accessories

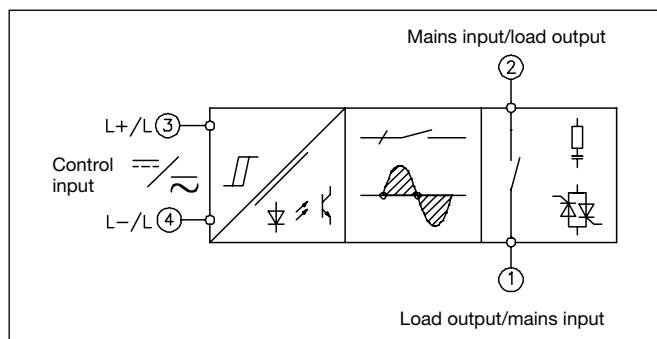
Protection cover  
Heatsinks  
DIN rail adapter  
Varistors  
Fuses

For further information refer to "General Accessories".

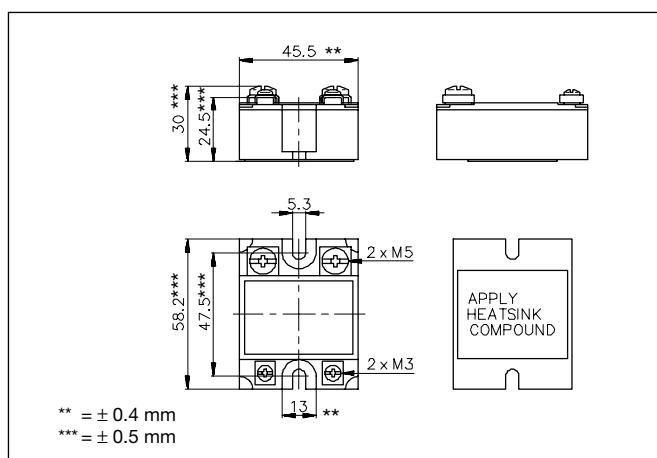
## Wiring Diagram



## Functional Diagram



## Dimensions



## Housing Specifications

Weight	Approx. 110 g	
Housing material	Noryl GFN 1, black	
Base plate	10, 25, 50 A 90 A	Aluminium, nickel-plated Copper, nickel-plated
Potting compound	Polyurethane	
Relay		
Mounting screws	M5	
Mounting torque	$\leq 1.5$ Nm	
Control terminal		
Mounting screws	M3 x 6	
Mounting torque	$\leq 0.5$ Nm	
Power terminal		
Mounting screws	M5 x 6	
Mounting torque	$\leq 2.4$ Nm	

**Heatsink Dimensions (load current versus ambient temperature)**

RA ..10 ...

Load current [A]	Thermal resistance [K/W]						Power dissipation [W]
16	2.7	2.2	1.8	1.3	0.87	0.41	22
15	3.1	2.6	2.1	1.7	1.2	0.65	20
14	3.7	3.1	2.6	2	1.5	0.92	18
13	4.3	3.7	3.1	2.5	1.9	1.2	16
12	5	4.3	3.7	3	2.3	1.6	15
11	5.9	5.1	4.4	3.6	2.8	2.1	13
10	6.9	6	5.2	4.3	3.5	2.6	12
9	7.9	6.9	5.9	4.9	4	3	10
7	10.8	9.5	8.1	6.8	5.4	4.1	7
5	-	14.2	12.2	10.2	8.1	6.1	5
3	-	-	-	-	14.6	10.9	3
1	-	-	-	-	-	-	1

RA ..25 ...

Load current [A]	Thermal resistance [K/W]						Power dissipation [W]
25	2	1.7	1.4	1	0.71	0.40	32
22.5	2.5	2.1	1.8	1.4	1	0.66	27
20	3.1	2.7	2.3	1.9	1.4	1	23
17.5	4.	3.5	3	2.5	2	1.4	20
15	4.9	4.3	3.7	3.1	2.5	1.9	16
12.5	6.2	5.4	4.6	3.9	3.1	2.3	13
10	8.1	7.1	6.1	5.1	4	3	10
7.5	11.3	9.9	8.5	7.1	5.6	4.2	7
5	-	15.6	13.3	11.1	8.9	6.7	5
2.5	-	-	-	-	18.7	14	2

Ambient temp. [°C]

Ambient temp. [°C]

RA ..50 ...

Load current [A]	Thermal resistance [K/W]						Power dissipation [W]
50	0.92	0.76	0.60	0.45	0.29	-	63
45	1.2	0.99	0.80	0.62	0.44	0.26	55
40	1.5	1.3	1.1	0.85	0.63	0.42	47
35	1.9	1.6	1.4	1.1	0.89	0.63	40
30	2.4	2.1	1.8	1.5	1.2	0.91	33
25	3	2.7	2.3	1.9	1.5	1.1	26
20	3.9	3.5	3	2.5	2	1.5	20
15	5.5	4.8	4.1	3.4	2.7	2.1	15
10	8.6	7.5	6.4	5.4	4.3	3.2	9
5	17.9	15.6	13.4	11.2	8.9	6.7	4

Ambient temp. [°C]

RA ..90 ...

Load current [A]	Thermal resistance [K/W]						Power dissipation [W]
90	0.63	0.53	0.42	0.32	-	-	97
80	0.81	0.69	0.57	0.45	0.33	-	84
70	1	0.89	0.75	0.61	0.47	0.33	71
60	1.3	1.2	1	0.83	0.66	0.49	59
50	1.7	1.5	1.3	1.1	0.85	0.64	47
40	2.2	1.9	1.7	1.4	1.1	0.83	36
30	3.1	2.7	2.3	1.9	1.5	1.2	26
20	4.8	4.2	3.6	3	2.4	1.8	17
10	10	8.8	7.5	6.3	5	3.8	8

Ambient temp. [°C]

**Heatsink Selection**

Carlo Gavazzi Heatsink (see Accessories)	Thermal resistance
No heatsink required RHS 100 Assy RHS 301 Assy RHS 301 F Assy Consult your distributor	$R_{th\ s-a} > 12.5 \text{ K/W}$ 3.0 K/W 0.8 K/W 0.25 K/W < 0.25 K/W

Compare the value found in the current versus temperature chart with the standard heatsink values and select the heatsink with the next lower value.

## Applications

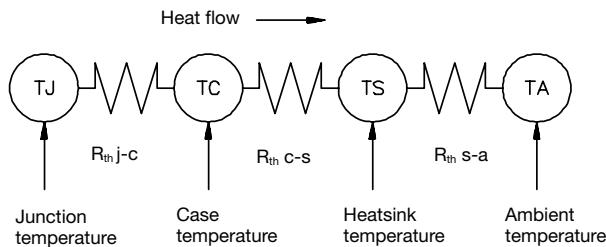
This relay is designed for use in applications in which it is exposed to high surge conditions. Care must be taken to ensure proper heatsinking when the relay is to be used at high sustained currents. Adequate electrical connection between relay terminals and cable must be ensured.

### Thermal characteristics

The thermal design of Solid State Relays is very impor-

tant. It is essential that the user makes sure that cooling is adequate and that the maximum junction temperature of the relay is not exceeded.

If the heatsink is placed in a small closed room, control panel or the like, the power dissipation can cause the ambient temperature to rise. The heatsink is to be calculated on the basis of the ambient temperature and the increase in temperature.



Thermal resistance:  
 $R_{th\ j-c}$  = junction to case

$R_{th\ c-s}$  = case to heatsink  
 $R_{th\ s-a}$  = heatsink to ambient

### Direct bonding

In the design of the output power semiconductor direct bonding of the copper layer and the ceramic substrate has been applied. This is to ensure uninhibited heat transfer and high thermal fatigue strength.

The relay has been designed for applications requiring large numbers of load cycles.

$$I_{rms} = \sqrt{\frac{I_{ON}^2 \times t_{ON}}{t_{ON} + t_{OFF}}}$$

Ex: RA 24 50 -D 06:  
Load current = 45 A  
 $t_{ON} = 30$  s  
 $t_{OFF} = 15$  s

$$I_{rms} = \sqrt{\frac{45^2 \times 30}{30 + 15}}$$

The rms current will be  
36.7 A.

### Power dissipation

The power dissipation for intermittent use is calculated according to the following formula:

