# ICB, M18 short or long body versions



Proximity inductive sensors, increased operating distance, nickel-plated brass housing



#### Description

A family of inductive proximity switches in industrial standard nickel-plated brass housings. They are able to handle applications where very long operating distance is requested.

Output is open collector NPN or PNP transistors. Less machine downtime thanks to lower risk of mechanical damage.

## Benefits

- Sensing distance: 12 to 20 mm
- · Quasi-flush or non-flush mountable
- Short or long body versions
- Rated operational voltage (U<sub>b</sub>): 10 36 VDC
- Output: DC 200 mA, NPN or PNP
- Normally open or Normally closed
- · LED indication for output ON, short-circuit and overload
- · Protection: reverse polarity, short circuit, transients
- Cable or M12 plug versions
- · According to IEC 60947-5-2
- Setup indicator
- · Laser engraved on front cap, permanently legible
- CSA certified for Hazardous Locations

# References

Order code			
<b>7</b> 10	B18 🔲		
Enter the	code ente	ering the corresponding option instead of $\square$	
Code	Option	Description	
ICB		Proximity inductive sensors, nickel-plated brass housing	
18	-	Housing size	
	S	Housing length: short	
	L	Housing length: long	
	30	Thread length: 30mm	
	50	Thread length: 50mm	
	Detection principle: quasi-flush mounting		
	N	Detection principle: non-flush mounting	
	12 Sensing distance: 12mm		
	20	Sensing distance: 20mm	
	N	Output type: NPN	
	Р	Output type: PNP	
	0	Output configuration: normally open	
	С	Output configuration: normally closed	
		Connection: cable	
	M1	Connection: plug	



### Selection guide

Con- nec- tion	Body style	Rated operating distance Sn	Ordering no. NPN, Normally open	Ordering no. PNP, Normally open	Ordering no. NPN, Normally closed	Ordering no. PNP, Normally closed
Cable	Short	12 mm <sup>1)</sup>	ICB18S30F12NO	ICB18S30F12PO	ICB18S30F12NC	ICB18S30F12PC
Cable	Short	20 mm <sup>2)</sup>	ICB18S30N20NO	ICB18S30N20PO	ICB18S30N20NC	ICB18S30N20PC
Plug	Short	12 mm <sup>1)</sup>	ICB18S30F12NOM1	ICB18S30F12POM1	ICB18S30F12NCM1	ICB18S30F12PCM1
Plug	Short	20 mm <sup>2)</sup>	ICB18S30N20NOM1	ICB18S30N20POM1	ICB18S30N20NCM1	ICB18S30N20PCM1
Cable	Long	12 mm <sup>1)</sup>	ICB18L50F12NO	ICB18L50F12PO	ICB18L50F12NC	ICB18L50F12PC
Cable	Long	20 mm <sup>2)</sup>	ICB18L50N20NO	ICB18L50N20PO	ICB18L50N20NC	ICB18L50N20PC
Plug	Long	12 mm <sup>1)</sup>	ICB18L50F12NOM1	ICB18L50F12POM1	ICB18L50F12NCM1	ICB18L50F12PCM1
Plug	Long	20 mm <sup>2)</sup>	ICB18L50N20NOM1	ICB18L50N20POM1	ICB18L50N20NCM1	ICB18L50N20PCM1

<sup>1)</sup> For quasi-flush mounting in metal

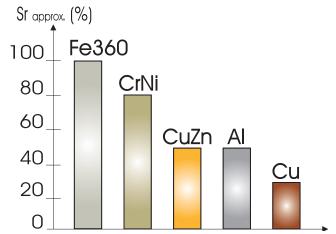
# Sensing

#### **Detection**

Assured operating sensing distance (S <sub>a</sub> )	$0 \le S_a \le 0.81 \times S_n$
Effective operating distance (S <sub>r</sub> )	$0.9 \times S_n \le S_r \le 1.1 \times S_n$
Usable operating distance (S <sub>u</sub> )	$0.9 \times S_r \le S_u \le 1.1 \times S_r$
Differential travel (H) (Hysteresis)	1 to 20% of sensing dist.

#### **Correction factors**

The specific operating distance  $S_n$  refers to defined measuring conditions. The following data have to be considered as general guidelines.



**Fig. 1** The rated operating distance is reduced by the use of metals and alloys other than Fe360. The most important reduction factors for inductive proximity sensors are shown in the figure.

Fe360: steel CrNi: chrome-nickel

CuZn: brass Al: aluminium Cu: copper

Sr: effective operating distance

<sup>&</sup>lt;sup>2)</sup> For non-flush mounting in metal





# Accuracy

Repeat accuracy (R)	≤ 10%

# **Features**



# Power Supply

Rated operational voltage (U <sub>b</sub> )	10 to 36 VDC (ripple incl.)
Ripple (U <sub>rpp</sub> )	≤ 10%
No load supply current (I <sub>o</sub> )	≤ 15 mA
Power ON delay (t <sub>v</sub> )	≤ 20 ms



## Outputs

Output current (I <sub>e</sub> )	≤ 200 mA @ 50°C (≤ 150 mA @ 50-70°C)
OFF-state current (I <sub>r</sub> )	≤ 50 μA
Voltage drop (U <sub>d</sub> )	Max. 2.5 VDC @ 200 mA
Protection	Reverse polarity, short-circuit, transients
Voltage transient	1 kV/0.5 J



## Response times

Max. operating frequency (f)	≤ 1500 Hz



# Indication

Indication for output ON	Activated LED, yellow
NO version	Target present
NC version	Target not present
Indication for short circuit/ overload	LED blinking (f = 2 Hz)



# Setup function

NO version		
LED flashing (f=0.67 Hz)	$0.8 S_n < S_r \le S_n$	
LED lights continuously	$0 \le S_r \le 0.8 S_n$ (safer installation)	

NC version		
LED flashing (f=0.67 Hz)	$0.8 S_n < S_r \le S_n$	
LED OFF	$0 \le S_r \le 0.8 S_n$ (safer installation)	



## Environmental

Ambient temperature	
Operating	-25° to +70°C (-13° to +158°F)
Storage	-30° to +80°C (-22° to +176°F)
Shock and vibration	IEC 60947-5-2/7.4
Degree of protection	IP67



# Compatibility and conformity

EMC protection - According to IEC 60947-5-2		
Electrostatic discharge (ESD)	IEC 61000-4-2 8 kV air discharge, 4 kV contact discharge	
Radiated radio frequency	IEC 61000-4-3 3 V/m	
Burst immunity	IEC 61000-4-4 2 kV	
Conducted radio frequency	IEC 61000-4-6 3 V	
Power frequency magnetic fields	IEC 61000-4-8 30 A/m	

MTTF <sub>d</sub>	850 years @ 50°C (122°F)

Approvals	
	CCC is not required for products rated ≤ 36 V



# Mechanical data

Weight (cable/nuts included)	
Cable	Max. 150 g
Plug	Max. 80 g
Mounting	Quasi-flush or non-flush mountable
Material	Body: nickel-plated brass
Waterial	Front: grey thermoplastic polyester
	Distance from sensing face
Tightening torque	From 0 mm to 9 mm: 15 Nm
	> 9 mm: 25 Nm



# Electrical connection

Cable	Ø 4.1 x 2 m, 3 x 0.25 mm², grey PVC, oil proof
Plug	M12 x 1



# **Connection Diagrams**

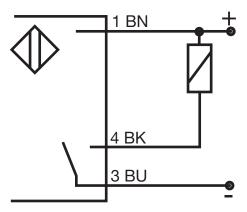


Fig. 2 NPN - Normally open

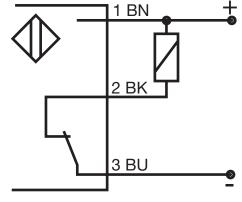


Fig. 3 NPN - Normally closed

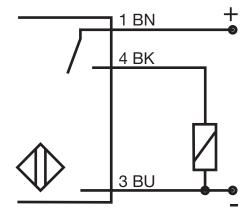


Fig. 4 PNP - Normally open

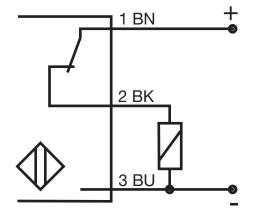


Fig. 5 PNP - Normally closed

Colour code		
BN: brown	BK: black	BU: blue



# **Dimensions [mm]**

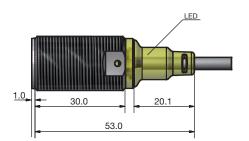


Fig. 6 Short body, quasi-flush version, cable

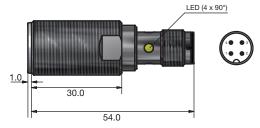


Fig. 8 Short body, quasi-flush version, plug

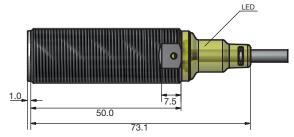


Fig. 10 Long body, quasi-flush version, cable



Fig. 12 Long body, quasi-flush version, plug

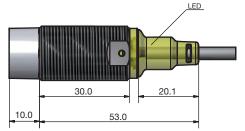


Fig. 7 Short body, non-flush version, cable



Fig. 9 Short body, non-flush version, plug

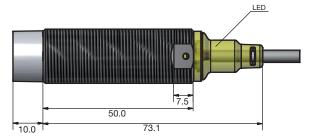


Fig. 11 Long body, non-flush version, cable



Fig. 13 Long body, non-flush version, plug



# Installation

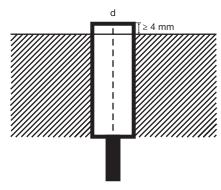


Fig. 14 Quasi-flush sensor, when installed in damping material

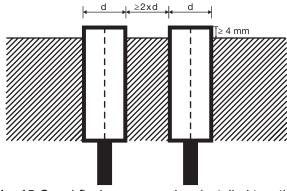


Fig. 15 Quasi-flush sensors, when installed together in damping material

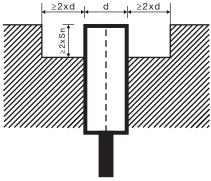


Fig. 16 Non-flush sensor, when installed in damping material

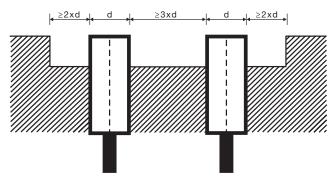


Fig. 17 Non-flush sensors, when installed together in damping material

S<sub>n</sub>: nominal sensing distance d: sensor diameter: 18 mm

#### Sensors installed opposite each other

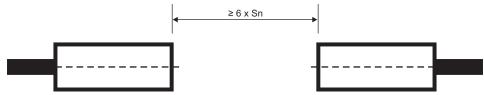


Fig. 18 For sensors installed opposite each other, a minimum space of 6 x Sn (the nominal sensing distance) must be observed

25/02/2019 ICB18x30\_12 DS EN



# **Delivery contents and compatible components**



### **Delivery contents**

- · Inductive proximity switch
- 2 nuts
- 2 washers
- · Packaging: plastic bag



### **CARLO GAVAZZI compatible components**

#### Accessories for plug versions

	PVC	PUR
3-wire angled connector, 2 m cable	CONB13NF-A2	CONB13NF-A2P
3-wire angled connector, 5 m cable	CONB13NF-A5	CONB13NF-A5P
3-wire angled connector, 10 m cable	CONB13NF-A10	CONB13NF-A10P
3-wire angled connector, 15 m cable	CONB13NF-A15	CONB13NF-A15P
3-wire straight connector, 2 m cable	CONB13NF-S2	CONB13NF-S2P
3-wire straight connector, 5 m cable	CONB13NF-S5	CONB13NF-S5P
3-wire straight connector, 10 m cable	CONB13NF-S10	CONB13NF-S10P
3-wire straight connector, 15 m cable	CONB13NF-S15	CONB13NF-S15P

For any additional information or different options, please refer to the "General Accessories - Connector Cables -Type CONB1..." datasheets.



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